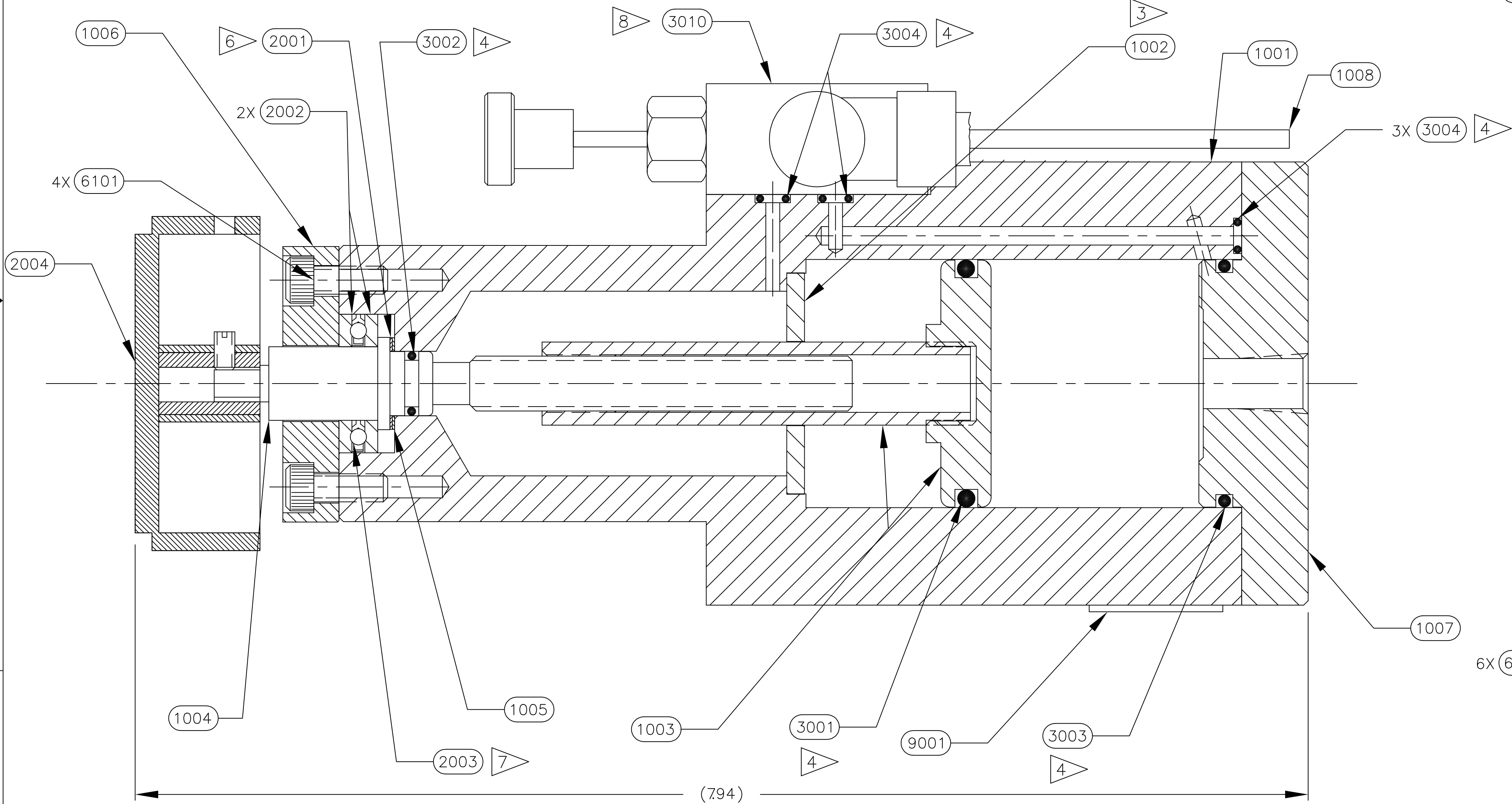
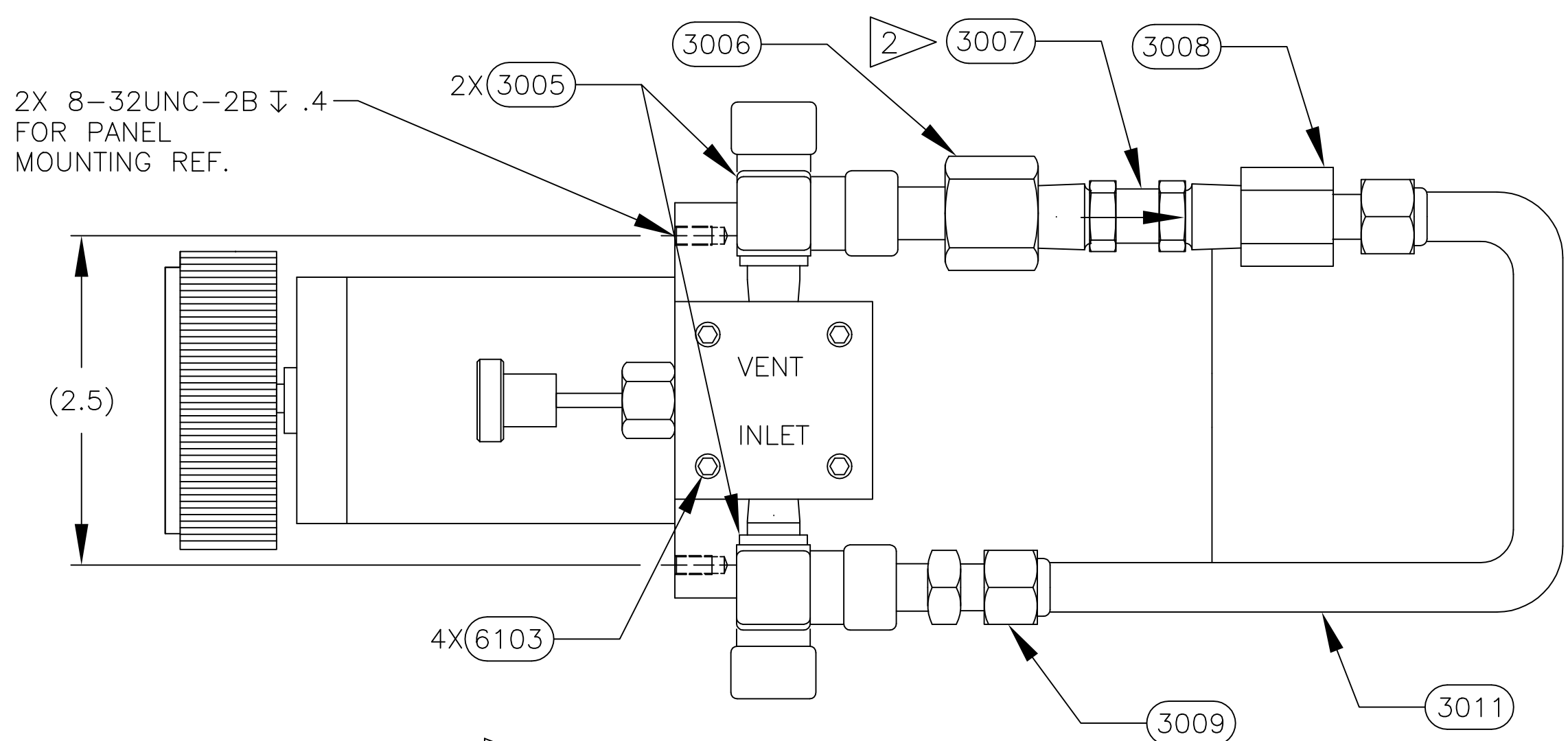


8 7 6 5 4 3 2 1

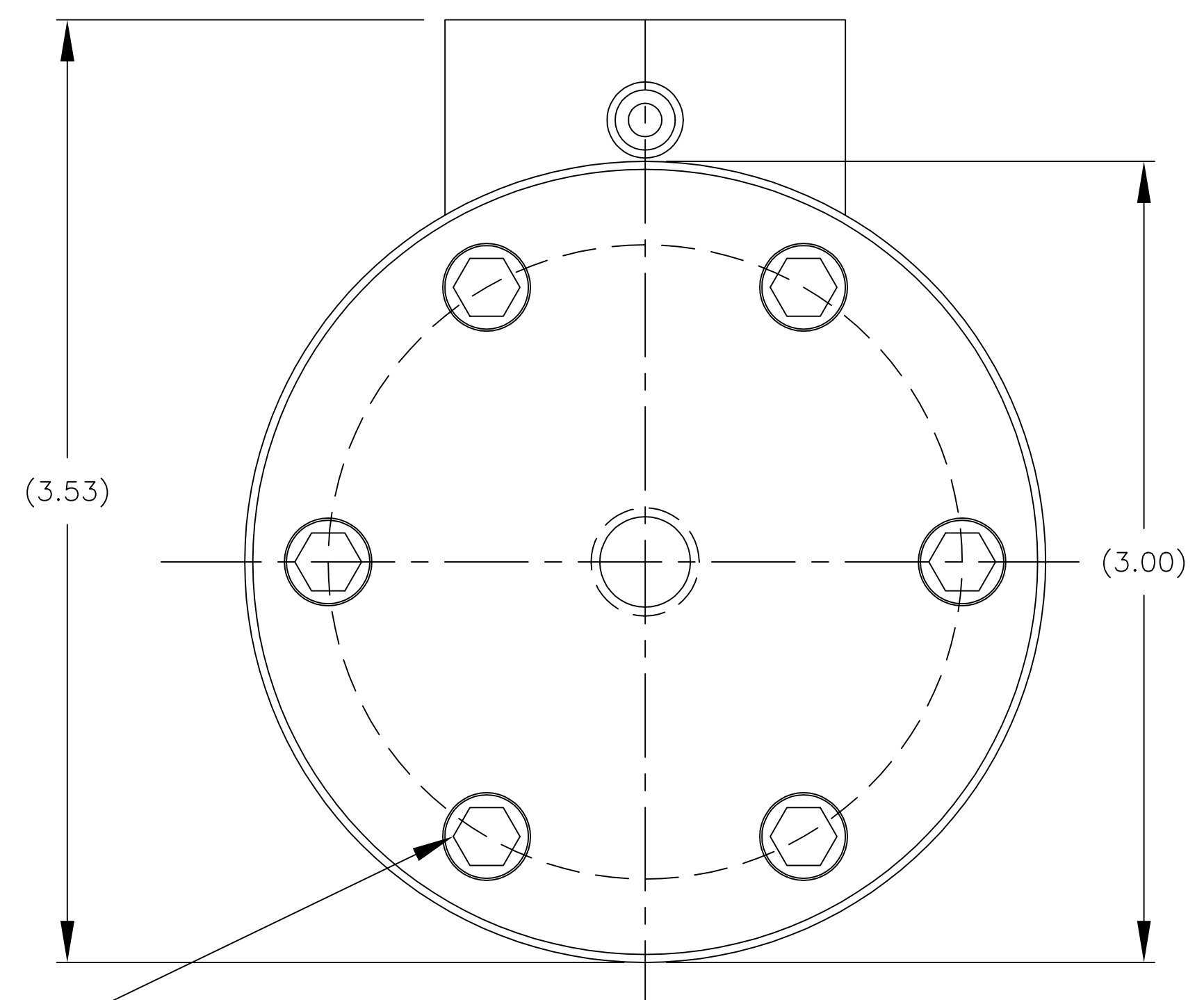
NOTES: UNLESS OTHERWISE SPECIFIED.

1. FABRICATION TOLERANCES AND PRACTICES PER RIC ER-192.
- 2 SET (3007), RELIEF VALVE, TO RELIEVE BETWEEN 110 AND 140 PSI.
- 3 STAKE 3 PLACES APPROX. 120° APART.
- 4 USE KRYTOX (8001) ON ALL O-RINGS
5. TEST PER ER-189.
- 6 SPLIT AND INSTALL IF NEEDED.
- 7 CLEAN WITH FREON AND RELUBRICATE WITH INSTRUMENT OIL.
- 8 VALVE SHOULD HOLD 90PSI. AND RELIEVE AT 140PSI. AFTER 30 SECONDS.

REVISION RECORD				
LTR	DESCRIPTION	BY	DATE	APVD
A	RELEASED DCN5226	PE	09/12/89	CRH
B	REVISED & REDRAWN ECO 15679	DLM		



PIPING LAYOUT
SCALE 1:1



(XXXX) COMPUTER ITEM SEQUENCE NUMBERS USED

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	MATERIAL DESCRIPTION	CHECKED		TITLE ASSY, PRESS CONTROLLER ADJ-PRECISE VAC/1000 PSI.	
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES	PROJECT ENGR		QUALITY SVCS	
	DECIMALS .X ± .030 .XX ± .020 .XXX ± .010 .XXXX ± .005	ENGRG SVCS		ENGINEERING	
	ANGULAR ± 2.0°		MFG/PLNG	SIZE D	DRAWING NO. 3891-801-68100
	FRACTIONAL ± 1/32			SCALE 2/1	FILE NO. 002395B1.DWG
					REV B
					SHEET 1 OF 1

8 7 6 5 4 3 2 1